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**D119-796-021**  
**Job Sheet 182510**



Part No: D119-796-021

Job Qty: 1 ea

Part Name: AW119 Standard Landing Gear Assembly - Standard OEM Protection



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/27/18

Job Tracking No:

Due Date: 8/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D119-796-021 REV A, IIN-D119-796 REV F IPP REV:A NEW ISSUE 15-05-012 JLM VERIFIED BY:DD  
IPP REV:B 15.08.25 AS PER IIN REV:E DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off      |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|---------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |               |
| 90    | Start up Operation | 1 Ea  | 8/30/18    | 8/30/18  | 0.00      | 0.00    | Start Up Stores/Pkg-1 |           | AUG 28 2018   |
| 100   | Packaging          | 1 pcs | 8/30/18    | 8/30/18  | 0.00      | 0.00    | Packaging1-1          |           | AUG 28 2018   |
| 110   | HandFinish         | 1 pcs | 8/30/18    | 8/30/18  | 0.00      | 6.25    | HandFinish4           |           | DAS           |
| 120   | QC                 | 1 pcs | 8/30/18    | 8/30/18  | 0.00      | 0.00    | QC5                   |           | 38            |
| 125   | Packaging          | 1 pcs | 8/30/18    | 8/30/18  | 0.00      | 0.00    | Packaging1-6          |           | 9-88          |
| 127   | QC                 | 1 pcs | 8/30/18    | 8/30/18  | 0.00      | 0.00    | QC4                   |           | DAS           |
| 130   | Packaging          | 1 pcs | 8/30/18    | 8/30/18  | 0.00      | 0.00    | Packaging3-1          |           | DAS           |
| 140   | QC21-FG            | 1 Ea  | 8/30/18    | 8/30/18  | 0.00      | 0.00    | QC21                  |           | 21 AUG 3 2018 |

Part Op 100 - Photocopy bluefile and create labels as per PPP D119-796-021 chg 003/ D119-646-041 paperwork  
Descriptions: 110 - ASSEMBLE AS PER DWG AND NOTES 8,9,10,11 ASSEMBLE WITH PROSEAL BATCH: \_\_\_\_\_ 2-INSTALL  
DECAL D2729-4  
130 - Identify and pack for shipping as per PPP D119-796-021 Location: \_\_\_\_\_ PPP Rev: \_\_\_\_\_

### Job BOM

| Part / Item   | Component Name            | Quantity      | Operation             | Container             |
|---------------|---------------------------|---------------|-----------------------|-----------------------|
| AN3C46A       | Bolt                      | 8 Ea (8 ea)   | 90-Start up Operation | 5024836               |
| AN3C50A       | Bolt                      | 16 Ea (16 ea) | 90-Start up Operation | 501963515 SD 82906X   |
| AN4C6A        | Bolt                      | 24 Ea (24 ea) | 90-Start up Operation | 502513113 502600 2X11 |
| D2652         | Bushing                   | 48 Ea (48 ea) | 90-Start up Operation | 5097687               |
| D3407-041     | Tow Ring                  | 2 Ea (2 ea)   | 90-Start up Operation | 5104544               |
| D3417-5       | Washer                    | 4 Ea (4 ea)   | 90-Start up Operation | 5089812               |
| D3456-1       | Washer                    | 2 Ea (2 ea)   | 90-Start up Operation | 5079335               |
| D3672-3       | Washer, Phenolic          | 48 Ea (48 ea) | 90-Start up Operation | 5027022               |
| D3672-7       | Washer, Phenolic          | 48 Ea (48 ea) | 90-Start up Operation | 5157442               |
| D3883-1       | Saddle, Outboard LH       | 2 Ea (2 ea)   | 90-Start up Operation | 5102075               |
| D3883-2       | Saddle, Outside RH        | 2 Ea (2 ea)   | 90-Start up Operation | 5102810               |
| D3884-1       | Saddle, Inside LH         | 2 Ea (2 ea)   | 90-Start up Operation | 5079480               |
| D3884-2       | Saddle, Inside RH         | 2 Ea (2 ea)   | 90-Start up Operation | 5104414               |
| D3886-041     | Lug Assembly              | 4 Ea (4 ea)   | 90-Start up Operation | 5089982               |
| MS21043-3     | Nut                       | 24 Ea (24 ea) | 90-Start up Operation | 5083543               |
| MS21043-4     | Nut                       | 26 Ea (26 ea) | 90-Start up Operation | 5089227               |
| MS21043-5     | Nut                       | 8 Ea (8 ea)   | 90-Start up Operation | 5083544               |
| MS21250-05048 | Bolt (Use Ms21250-05-048) | 8 Ea (8 ea)   | 90-Start up Operation | 508108                |



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Container No: S106109



Part: D119-796-021

Job No: 182510

Serial No/Batch: S106109

Revision: A / F

Inspector:

Exp Date:

Instructions: TC STC SH14-45-1 Issue 1, FAA STC SR0350



|               |                                                          |               |                       |                 |
|---------------|----------------------------------------------------------|---------------|-----------------------|-----------------|
| MS21920-28    | Clamp                                                    | 2 Ea (2 ea)   | 90-Start up Operation | 5093575         |
| NAS1149C0332R | Washer                                                   | 24 Ea (24 ea) | 90-Start up Operation | 5104354         |
| NAS1149C0432R | Washer                                                   | 48 Ea (48 ea) | 90-Start up Operation | 5050052         |
| NAS1149C0532R | Washer                                                   | 16 Ea (16 ea) | 90-Start up Operation | 5089242         |
| D119-646-041  | AW119 Replacement Skidtube with Wearpads - Fits LH or RH | 2 Ea (2 ea)   | 110-HandFinish        | 5082228 5071802 |
| D119-796-151  | Fwd Crosstube Installation With Step (No Hardware)       | 1 Ea (1 ea)   | 110-HandFinish        | 5106704         |
| D119-796-251  | Aft Crosstube Installation With Step (No Hardware)       | 1 Ea (1 ea)   | 110-HandFinish        | 5106797         |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | AN3C46A        | 8        | 152       | 0         |
|                       | AN3C50A        | 16       | 199       | 0         |
|                       | AN4C6A         | 24       | 577       | 0         |
|                       | D2652          | 48       | 559       | 0         |
|                       | D3407-041      | 2        | 17        | 0         |
|                       | D3417-5        | 4        | 27        | 0         |
|                       | D3456-1        | 2        | 238       | 0         |
|                       | D3672-3        | 48       | 803       | 0         |
|                       | D3672-7        | 48       | 331       | 0         |
|                       | D3883-1        | 2        | 13        | 0         |
|                       | D3883-2        | 2        | 13        | 0         |
|                       | D3884-1        | 2        | 19        | 0         |
|                       | D3884-2        | 2        | 22        | 0         |
|                       | D3886-041      | 4        | 32        | 0         |
|                       | MS21043-3      | 24       | 1,079     | 0         |
|                       | MS21043-4      | 26       | 1,225     | 0         |
|                       | MS21043-5      | 8        | 220       | 0         |
|                       | MS21250-05048  | 8        | 17        | 0         |
|                       | MS21920-28     | 2        | 78        | 0         |
|                       | NAS1149C0332R  | 24       | 6,394     | 0         |
| 110-HandFinish        | NAS1149C0432R  | 48       | 2,887     | 0         |
|                       | NAS1149C0532R  | 16       | 307       | 0         |
|                       | D119-646-041   | 2        | 8         | 0         |
|                       | D119-796-151   | 1        | 2         | 0         |
|                       | D119-796-251   | 1        | 1         | 0         |

### Part Specifications

Specifications could not be found.





## Change Record

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Part Number: D119-796-021

Description: STD LANDING GEAR ASSEMBLY w/ STD WEARPAD PROTECTION

[illegible]





## Change Record

PAGE 1 OF 1

Part Number: D119-796-151

Description: CROSSTUBE INSTALLATION, FWD STD, WITH PEG STEPS

[illegible]

